



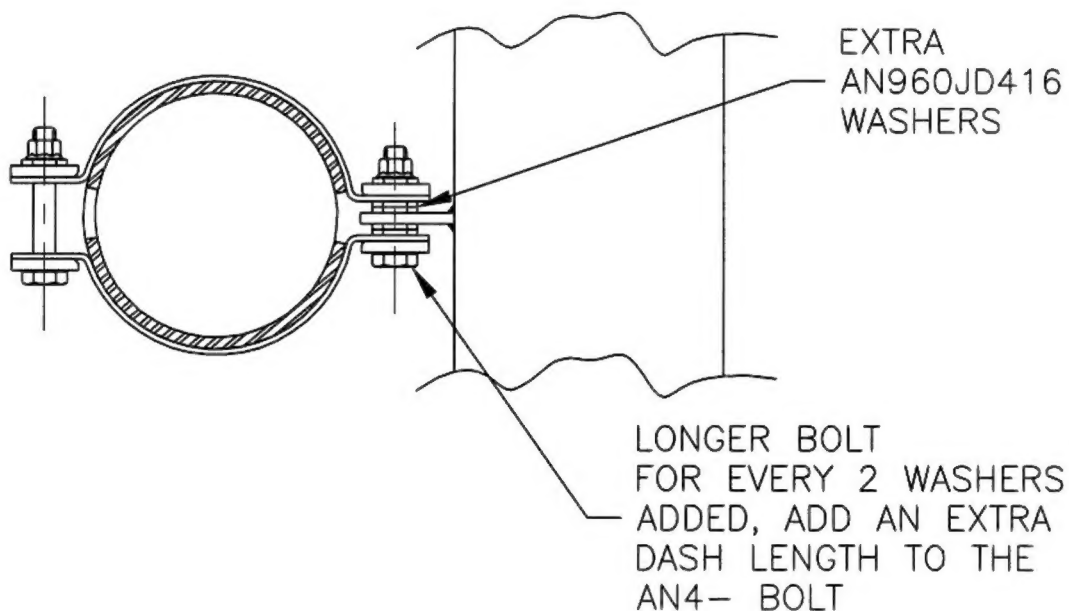
DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>DM</i>	APPROVED <i>JA</i>	DRAWING NO. DSI 9101	REV. A SHEET 1 OF 1
DATE 98.04.30		TITLE BOLT LENGTH ADJUSTMENT	SCALE NTS
A	98.04.30	NEW ISSUE	

DART SERVICE INSTRUCTION

AMEND INSTALLATION INSTRUCTIONS IIN-D206-628 REV. B
US STC: SA00500SE

AN960JD416 WASHERS MAY BE ADDED BETWEEN CLAMPS ON THE
INBOARD SIDE TO ACCOMODATE VARYING CROSSTUBE DIAMETERS.

REFER TO EXAMPLE BELOW



TYPICAL WASHER STACKING EXAMPLE